Google Docs URL Tricks

- Force others to make a copy before viewing your document
  Replace /edit with /copy

- Like the above but show them what they are copying
  Replace /edit with /template/preview

- Want a copy with the comments?
  Replace /edit with /copy?copyComments=true

- Share just the document and not the Google Doc surrounds
  Replace /edit with /preview

- Share a direct download of a PDF version of your document
  In Google Docs and Sheets: Replace /edit with: /export?format=pdf
  In Google Slides and Drawings: Replace /edit with: /export/pdf

Remember, you have to share a copy of the original with the recipient. You can share this as 'view only'.